

Work Order ID 51697

August 27, 2009 3:21:33 PM



Page 1

Item ID:	D3636-041	Accept		Setup	Start	
Revision ID:	B				Stop	
Item Name:	Shoulder Harness					
Start Date:	08/27/2009	Start Qty:	10.00		Cust Item ID:	
Required Date:	09/11/2009	Req'd Qty:	10.00		Customer:	
Reference:						

Approvals:	Process Plan:		Date:	09-8-27	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3636	Rev B								

100		PURCHASING	0.00						
Purchasing		Memo	0.00						
Purchasing		Issue P/O: 10294							
		Purchase Part Number: P/N 3104-1-061-2396							
		AMSAFE INC., PHOENIX, ARIZONA							
		Certificate of conformity is required							
				Supplier:					
110		Receive & Inspect for Damage & Mat'l Certs	0.00						
Packaging		Memo	0.00						
Packaging		Ensure certificate of conformity is attached							
120		QC6- Inspect dimensions to drawing	0.00						
QC		Memo	0.00						
Quality Control									

CL 09/08/28 10

09/19/11 (10)

278 09/02/14

(10) /

Work Order ID 51697

August 27, 2009 3:21:33 PM



Page 2

Item ID: D3636-041

Accept



Setup Start



Revision ID: B

Stop



Item Name: Shoulder Harness

Start Date: 08/27/2009 Start Qty: 10.00



Cust Item ID:

Required Date: 09/11/2009 Req'd Qty: 10.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Identify as per dwg & Stock Location: <u>26E</u>	0.00							
Packaging Packaging	Memo	0.00							
140 	QC21- Final Inspection - Work Order Release	0.00							
QC Quality Control	Memo	0.00							

08/29/09 (10)

09/09/14 JG
MK
09-09-14

Picklist Print

Page 1

August 27, 2009 3:21:38 PM

Work Order ID: 51697



Parent Item: D3636-041RevB



Parent Item Name: Shoulder Harness



Start Date: 08/27/2009

Required Date: 09/11/2009

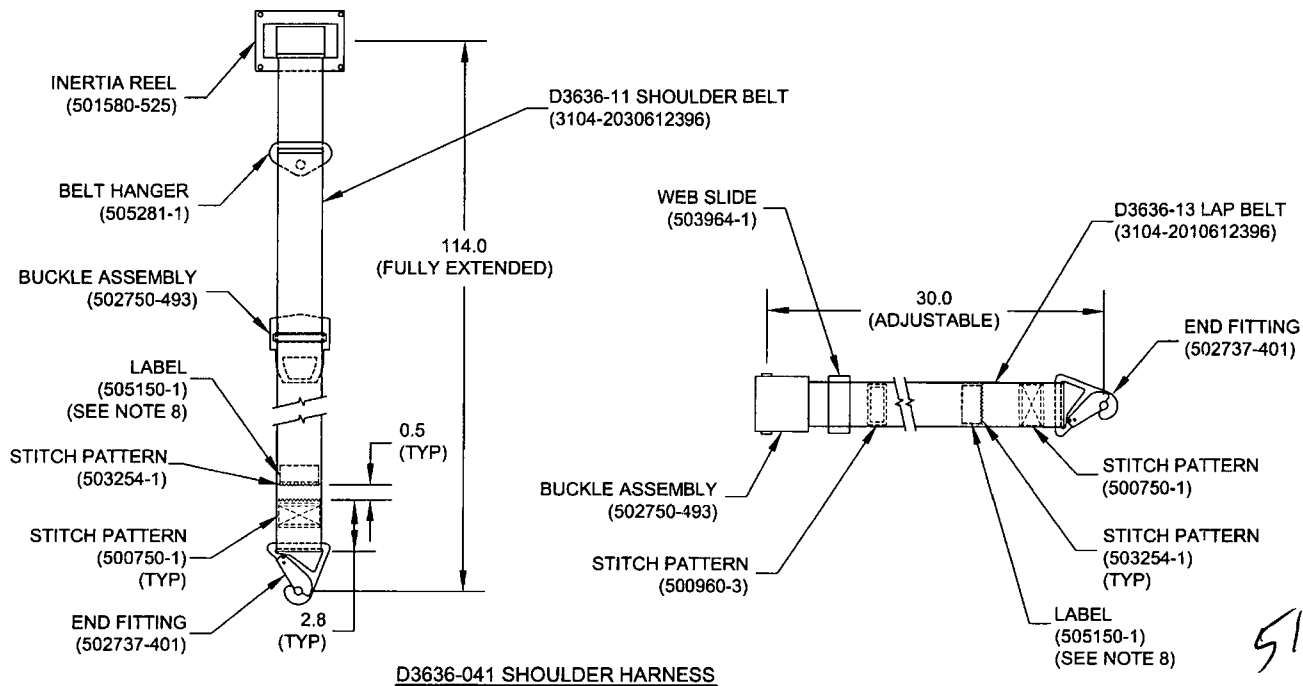
Comments:

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3636-041PRevB  Shoulder Harness		Purchased	No			110	Each	0.0000	10.0000 		09/09/11	(10)

SPECIFICATION CONTROL DRAWING



D3636-041 SHOULDER HARNESS

NOTES:

- 1) DESCRIPTION: 3-POINT SHOULDER HARNESS WITH LEVER STYLE BUCKLE AND CHROME HARDWARE PLATING
2" BLACK NYLON WEBBING, STYLE T1200-5 WHICH MEETS REQUIREMENTS OF TSO-C114
WITH MINIMUM STRENGTH OF 2500 LBS
- 2) PURCHASE INFO: P/N 3104-1-061-2396 (D3636-041)
AMSAFE INC., PHOENIX, ARIZONA
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.7 lbs
- 8) LABEL TO INCLUDE: DART AEROSPACE P/N D3636-11/-13
(613) 632-3336

B	NEW HARNESS P/N'S; REFERENCE TSO-C114	LE	07.10.16
A	NEW ISSUE; REPLACES G10601	LE	07.07.27
REV.	DESCRIPTION	BY	DATE
DESIGN	CV	DART AEROSPACE USA, INC PORT HADLOCK, WA	
DRAWN	LE		
CHECKED	PH	DRAWING NO.	REV. B
MFG. APPR.	N/A	D3636	SHEET 1 OF 1
APPROVED	TH	TITLE	SCALE
DE APPR.	TH	SHOULDER HARNESS	NTS
DATE	07.10.16	COPYRIGHT © 2007 BY DART AEROSPACE USA, INC THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC	

51697
RELEASED
07.11.14 W

AMSAFE**AMSAFE AVIATION**

1043 NORTH 47th AVENUE

PHOENIX, AZ 85043

PH (602)850-2850 FAX (602)850-2812

SHIPPER

000188254

09/10/09

CUSTOMER NO.
10006113

SALES ORDER NO.
S178553

BOL NO.
000188254

PAGE NO.
1

DART AEROSPACE
1270 ABERDEEN STREET
HAWKESBURY
ONTARIO, CANADA K6A 1K7
CanadaDART AEROSPACE
1270 ABERDEEN STREET
HAWKESBURY
ONTARIO, CANADA K6A 1K7
Canada

CUSTOMER ORDER NO.
PO10294

TERMS
NET30

FREIGHT
COLLECT

SHIP VIA
FEDEX INT'L P1

F.O.B.
ORIGIN

Ship to ID: 10006113

SHIPMENT REFERENCE 000188254

Sales Order Remarks: ACCT # 1517-9324-0

Remarks:

SHIP SOONER IF POSSIBLE

9-8-09 CHG:SHIP VIA (WAS FED EX ECON); ADDED SHIP SOONER

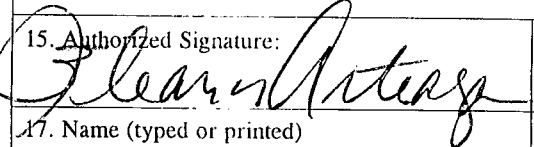
LINE	ITEM NUMBER / DESCRIPTION	DRAWING AND CERTIFICATIONS	DUE DATE	QTY ORDERED	QTY SHIPPED	QTY BACK ORDERED
1	Cust. Item No.: D3636041 3104-1-061-2396 REST SYS ASSY	DRAWING: 3104 CERT: TSO-C114 Lot/Serial Numbers Shipped Quantity S178553-1	2009-09-11	10 Expire Ref.	10	0

*S
02/05/14*

DATE SHIP	NO PCS	DESCRIPTION	WEIGHT	FINAL DESTINATION

SPECIAL INSTRUCTIONS:

COUNTRY OF ORIGIN USA

1. Approving National Aviation Authority/Country: FAA/United States		2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG				3. Form Tracking Number: S178553-1- EA	
4. Organization Name and Address: AmSafe Aviation 1043 North 47th Avenue Phoenix, Arizona 85043		Cert. No. PT1967NM				5. Work order/Contract/Invoice Number: S178553 - 1 PAGES ATTACHED	
6. Item:	7. Description:	8. Part Number:	9. Eligibility: *	10. Quantity:	11. Serial/Batch Number:	12. Status/Work:	
1	REST SYS ASSY	3104-1-061-2396	N/A	10	A0909	NEW	
13. Remarks: Drawing: 3104 Rev: E TSO: TSO-C114 CUSTOMER ITEM: D3636041 S 09/04/14							
EXPORT: THIS PART MEETS THE SPECIAL REQUIREMENTS OF CANADA							
14. Certifies the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in a condition for safe operation <input type="checkbox"/> Non-approved design data specified in Block 13.				19. <input type="checkbox"/> 14 CFR 43.9 Return to Service <input type="checkbox"/> Other regulation specified in Block 13 Certifies that unless otherwise specified in Block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.			
15. Authorized Signature: 		16. Approval/Authorization No.: ODA602112NM		20. Authorized Signature		21. Authorized/Certificate No.	
17. Name (typed or printed) ELEANOR ARTEAGA		18. Date (m/d/y): Sep 10/2009		22. Names (typed or printed)		23. Date (m/d/y):	
User/Installer Responsibilities							
<p>It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly. Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1.</p> <p>Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.</p>							

I certify that the article(s) listed below:

- *Conforms to all applicable drawing dimensions and specifications.
- *(If applicable) Meets the requirements of FAR 25.853 (a) Compartment Interiors.
- *(If applicable) Conforms to British CAA specifications.
- *(If applicable) All parts/materials are certified new, conform to the design data, and are in airworthy condition.
- *Meets all the requirements of TSO-C114.
- *The parts/materials reflected herein were produced under a FAA approved Manufacturing and Quality Assurance system/methods as set in FAR Part 21 Sub-Part O, Para. 21.601.
- *The conditions and tests required for TSO approval of this article are minimum performance standards.
- *It is the responsibility of those installing this article either on or within a specific type or class of aircraft to determine that the aircraft installation conditions are within the TSO standard.
- *TSO articles must have separate approval for installation in an aircraft. The article may be installed only if performed under 14 CFR part 43 or applicable airworthiness requirements.
- *For the latest copy of the CMM/SMM, please log onto www.amsafeaviation.com

CUSTOMER NAME: DART AEROSPACE**SALES ORDER NO. S178553**

Line	Purchase Order No.	Am-safe Part No.	Rev.	Lot No.	Customer Part No.	Dated Code	Quantity
1	PO10294	3104-1-061-2396	E	N/A	D3636041	A0909	10
<i>Sorlocky</i>							

This document is the property of the customer and should remain with the articles listed above.

PLEASE DELIVER TO THE QUALITY ASSURANCE DEPARTMENT

REMARKS:

NEW

AMSAFE INC
1043 NORTH 47th. AVENUE
PHOENIX, ARIZONA 85043 USA
PHONE: (602) 850-2850 FAX:(602) 850-2812

Nancy Wilton
QUALITY ASSURANCE REPRESENTATIVE

09/10/2009
DATE

CUSTOMER



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PO REPRINT

Purchase Order ID PO10294

Purchase Order Date 8/28/09

PO Print Date 8/31/09

Page Number 1 of 1

Order From :

VU-AMS001

AMSAFE INC.
AMSAFE BRIDPORT
LOCKBOX #5
P.O BOX 53075
PHOENIX, AZ 85072-3075
US

REVISED

Contact Name

Vendor Phone 602 850 2850

Vendor Fax 602 850 2812

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr 10127-2607

Terms

Net 30

Currency

USD

FOB

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req. Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	D3636-041P B	Shoulder Harness	9/11/09 Yes	10.00 Each	FedEx 2nd day c	\$243.3300	\$2,433.30

Special Inst: AS PER DWG D3636 REV. B
B51697
AMSAFE P/N: 3104-1-061-2396

PO Total: \$2,433.30

CERTIFICATE OF CONFORMITY
REQ'D UPON DELIVERY

Change Nbr: 3

Change Date: 8/31/09

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable